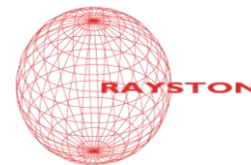


# RAYSTON SPRAY FOAM 8W



## Two component polyurethane system

### DESCRIPTION

Rayston Spray Foam 8W is a two-component (A+B) polyurethane system designed to produce open-cell semi-rigid polyurethane foam. The only foaming agent of Rayston Spray Foam 8W is the CO<sub>2</sub> created in the reaction between the components (ODP=0).

### APPLICATIONS

Rayston Spray Foam 8W is designed to make internal thermal and acoustic insulation of ceilings, attics, ceilings, wooden walls, masonry and steel constructions, lightweight structure construction systems of residential, public and industrial buildings, hangars made in-situ.

The density of the sprayed foam reaches 8-10kg/m<sup>3</sup> depending on the thickness of the layers and the quality of the execution. It is processed with the help of specialized projection equipment.

### CHARACTERISTICS OF THE COMPONENTS

Component A: Mixture of polyols formulated in liquid form yellowish without particles in suspension.

- Density at 20°C: 1,10 +/- 0,02 g/cm<sup>3</sup>
- Viscosity at 20°C: 600 +/- 100 mPa.s

Component B: Mixture of aromatic polyisocyanates especially diphenylmethane diisocyanate. Dark brown liquid without suspended particles.

- Density at 20°C: 1,22 +/- 0,02 g/cm<sup>3</sup>
- Viscosity at 20°C: 350 +/- 100 mPa.s

### FOAMING CHARACTERISTICS IN LABORATORY CONDITIONS

Free rise foam in laboratory conditions:

- Expansion time: 5-7 sec
- Cream time: 3-4 sec
- Foam density (25°C): 8 kg/m<sup>3</sup>

### TECHNICAL PROPERTIES

| Characteristics                                       | Value               | Method       |
|---|---------------------|--------------|
| % closed cells  | CCC1                | ISO4590      |
| % open cells  | 95%                 | ASTM D2856   |
| Resistance to vapour pressure, at 200 mm thickness    | 0.93 SD             | EN12086      |
| Mobile combustion heat (from PCS 4)                   | 0.22                | IN ISO1716   |
| Sound insulation, at 195 mm + plaster (board 1*13 mm) | 40 dB               | EN10140-2    |
| Sound insulation, at 195 mm + plaster (board 2*13 mm) | 44 dB               | EN10140-2    |
| VOC emissions   | Class A             | IN ISO 16000 |
| Other emissions                                       | <1µg/m <sup>3</sup> | IN ISO 16000 |

### VALUES OF YIELD DECLARED

| Characteristics                         | Value                   | Method                  |
|---|-------------------------|-------------------------|
| Reaction to fire                        | Euroclass F1, Bs1d0*    | EN13501-1:2007          |
| Water permeability                      | <13.8 kg/m <sup>2</sup> | EN1609                  |
| Thermal conductivity                    | 0.038 W (m.K)           | EN12667-1:2002          |
| Water vapour permeability               | µ=4.6                   | EN12086                 |
| Durability of fire reaction after aging | Ok                      | EN14315-1:2013          |
| No emissions                            | Ok                      | NF IN ISO 160003/6/9/11 |

### PERFORMANCE TABLE

| Total thickness | Thermal conductivity after aging W7 mK | Thermal resistance R=m <sup>2</sup> K/W |
|-----------------|--|---|
| 50 mm           | 0,038                                  | 1,28                                    |
| 55 mm           | 0,038                                  | 1,45                                    |
| 60 mm           | 0,038                                  | 1,58                                    |
| 65 mm           | 0,038                                  | 1,71                                    |
| 70 mm           | 0,038                                  | 1,84                                    |
| 75 mm           | 0,038                                  | 1,97                                    |
| 80 mm           | 0,038                                  | 2,10                                    |
| 85 mm           | 0,038                                  | 2,24                                    |
| 90 mm           | 0,038                                  | 2,37                                    |
| 95 mm           | 0,038                                  | 2,50                                    |
| 100 mm          | 0,038                                  | 2,63                                    |
| 105 mm          | 0,038                                  | 2,76                                    |
| 110 mm          | 0,038                                  | 2,89                                    |
| 115 mm          | 0,038                                  | 3,03                                    |
| 120 mm          | 0,038                                  | 3,16                                    |
| 125 mm          | 0,038                                  | 3,29                                    |
| 130 mm          | 0,038                                  | 3,42                                    |
| 135 mm          | 0,038                                  | 3,55                                    |
| 140 mm          | 0,038                                  | 3,68                                    |
| 150 mm          | 0,038                                  | 3,95                                    |
| 160 mm          | 0,038                                  | 4,21                                    |
| 170 mm          | 0,038                                  | 4,47                                    |
| 180 mm          | 0,038                                  | 4,74                                    |
| 190 mm          | 0,038                                  | 5,00                                    |
| 200 mm          | 0,038                                  | 5,26                                    |

### CONTAINER

Steel drums of about 200 dm<sup>3</sup> volume, IBC containers of about 1000 dm<sup>3</sup> volume.

### RECOMMENDED STORAGE CONDITIONS

Store in a dry place at a temperature above 0°. It must be protected against moisture.

Storage time: 3 months in the original airtight drums. After a part of the contents of the container has been used, the rest must be hermetically closed and used quickly.

### TOOL CLEANING

Once the product is applied it is important to pay attention to the cleanliness of the machine to avoid contamination in the next use of a different system with the same machine.

### ENVIRONMENTAL PRECAUTIONS

Empty containers should be handled with the same precautions as if they were with product. Empty containers should be treated as hazardous waste and transferred to an authorised waste manager. If the containers still have some material, do not mix it with another product without knowledge of the possible dangerous reactions. Components A and B can be mixed in a ratio of 1/1 to obtain an inert material but never in volumes greater than 5 liters to avoid a dangerous solution with heat.

### ADDITIONAL INFORMATION

The information contained in this DATA SHEET, as well as our advice, both written and verbal or provided through tests, are based on our experience, and do not constitute any product warranty for the installer, which should be considered as a simple information.

We recommend that you thoroughly study all the information provided before proceeding to the use or application of any of our products, and we strongly recommend conducting "on-site" testing to determine its suitability for a specific project.



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Latest update: 06/08/2024

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Our recommendations do not exempt installers from the obligation to study in depth the correct method of application of these systems before use, as well as to carry out as many preliminary tests as possible in case of doubt. The application, use and processing of our products are beyond our control, and therefore under the sole responsibility of the installer. Consequently, the installer will be solely responsible for any damage arising from the partial or total non-observance of our indications and, in general, from the improper use or application of these materials.

**This datasheet replaces previous versions.**



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