# **IMPERTRANS ECO**

## Water based aliphatic PU elastic topcoat



Water-based, 2-component polyurethane topcoat for protection of elastic waterproofing aromatic polyurethane/polyurea membranes. Pigmented. Protects against UV and provides colour-stable appearance.

#### **APPLICATION**

General polyurea and Impermax 2k topcoat protection, were a water-based product is desired. Application in roofs or surfaces not intended for traffic or limited to maintenance. Protection of diverse materials (wood, metal, etc) against weathering were an elastic, water permeable, coating is needed.

#### **ADVANTAGES**

- Seamless membrane and elastic
- Weather resistant
- Quick cure
- Solvent free

#### **CERTIFICATIONS**

CE marking, ETA (ETAG005) : European Technical Assessment document  $N^{\text{o}}$  16/0148



#### TECHNICAL DATA

INFORMATION ON THE PRODUCT BEFORE APPLICATION		
	Component A	Component B
Chemical description	Water polyol dispersion	Water-dispersible
		polyisocyanate
Physical state	Liquid	Liquid
Packaging	Plastic container	Metal container
	(colourless and	
	pigmented)	
	14 kg	1 kg
	3.7 kg	0.3 kg
Non-volatile content	65%	100%
Flash point	>150°C	>100°C
Colour	Variable	Colurless
Density	1,3 g/cm <sup>3</sup>	1,15 g/cm <sup>3</sup>
Viscosity	<1000 mPa.s (25°C)	450 mPa.s (25°C)
VOC (g/L and %)	10 g/L, 1%	0
Class VOC	A, i	
Mixing ratio	A=100, B=6.9 by weight	
	A=100, B=7.8	by volume
Mixture properties	Density: 1,3 g/cm <sup>3</sup>	
	Viscosity <1000 mPa.s	
	Colour: variable according to pigments	
Pot life	<1 h (25°C)	
Storage and shelf-life	Keep below 35°C, away from moisture. Frost	
	sensitive. Expiration da	te: 12 months after

INFORMATION ON THE FINAL PRODUCT		
Final state	Elastomeric solid membrane	
Colour	Depends on the pigmentation	
Hardness (Shore)	84A/30D (ISO 868)	
Solid density	1,35 g/cm <sup>3</sup>	
Mechanical	Maximum elongation:170%	
properties	erties Tensile strength: 6.5 MPa	
	(EN-ISO 527-3)	
	Tear strength: 25 N/m	
	(EN ISO 34-1)	



UV resistance	UV resistant due to aliphatic PU composition. Non	
	yellowing.	
Gloss	<5% (at 60°, 150 microns)	
Rebound	28% (ISO-4662)	
resilience		

#### **SUPPORT REQUIREMENTS**

Support must be clean, dry, and free from contaminated or non-adherent areas. Free from oil stains, grease, old coatings, and any material that would affect adhesion.

Support temperature must be between 10°C and 30°C.

On new concrete, wait at least 21 days before application, allowing the support to be completely dry.

#### **HUMIDITY AND TEMPERATURE**

Ambient temperature must be between +10°C and +30°C. Relative humidity must be below 80%.

#### SUPPORT PREPARATION

On Polyurea/Impermax 2k-type membranes: clean, if necessary, the old surface with Rayston solvent before application.

On a recently applied membrane: Apply always on a clean membrane. If needed, clean gently before application with a solvent like MEK, xylene, or Rayston solvent or Slow solvent.

Apply a coat of Impertrans ECO as a topcoat a few hours after application of the hot-applied membrane to ensure good adhesion.

On cold applied membranes (e.g Impermax Cold Polyurea) apply Impertrans ECO before 24 hours.

On old coatings or membranes. Clean gently before application with a solvent like MEK, xylene, or Rayston solvent or Slow solvent. Apply an intermediate coat of Primer PU and apply Impertrans ECO afterwards.

Other materials. Use a suitable primer for each case.

#### MIXING

Open the component A container. Pour component B in it and stir gently for 2 minutes. Transfer the mixture to a bigger container and check there is no unmixed product left.

### **APPLICATION**

Use a suitable paint roller.

#### **CONSUMPTION**

Use 200 to  $300 \text{ g/m}^2$ , each coat. Final quantity depends on the opacity and color of the base membrane. To get better results, it is recommended using the same color for the base membrane and Impertrans ECO. Some colours (e.g. white) may require two or three coats for a good hiding power.

#### **DRYING TIME**

Curing time depends strongly on the local conditions. Curing speed will increase with temperature and decrease with humidity. Following data refer to  $200 \text{ g/m}^2$  applications.

	Temperature (°C)	Relative humidity (%)	Touch dry (h)
_	20	50	2
	7	60	6-8



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manufacture.

Latest update: 05/08/2024

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#### **RETURN TO SERVICE**

Under usual conditions (25°C, 50% rh) the material achieves 90% of its properties after 3 or 4 days. Final hardness is expected in 10 to 15 days. It is recommended to wait until the before allowing light traffic on this material.

#### **TOOL CLEANING**

Component A and B can be cleaned with water. Cured product cannot be dissolved unless special stripping products are used.

Question	Answer	
¿Can it be diluted?	Up to 10% with water	

#### **MAINTENANCE**

Contact with some solvents can damage the material.

Component B contains isocyanates. Always follow the instructions provided in the material safety data sheet and take the precautions described there. As a rule, a suitable ventilation must be ensured, and any skin contact avoided. This product is intended to be used only for the uses and in the way here described. Sprayed application methods are not recommended due to health/safety reasons. This product is to be used only by industrial or professional users. It is not suitable for DIY-type uses.

#### **ENVIRONMENTAL PRECAUTIONS**

Empty containers must be handled taking the same precautions as if they were full. Containers must be considered as hazardous waste, to be transferred to an authorized waste manager. Do not mix waste A and B before ensuring no hazardous reactions can occur.

### **OTHER INFORMATION**

The information contained in this Technical Data Sheet, as well as our advice, both written as verbal or provided through testing, are based on our experience, and they do not constitute any product guarantee for the installer, who must consider them as simple information.

We recommend to study deeply all information provided before proceeding to the use or application of any of our products, and strongly advise to conduct tests "on-site" to determine their convenience for a specific project.

Our recommendations do not exempt of the obligation of installers to deeply study the right application method for these systems before use, as well as to conduct as many preliminary tests as possible should any doubt arise.

The application, use and processing of our products are beyond our control, and therefore under the exclusive responsibility of the installer. In consequence, the installer will be the only responsible of any damage derived from the partial or total in-observation of our indications, and in general, of the inappropriate use or application of these materials.

> KRYPTON CHEMICAL SL C/ Martí i Franquès, 12 - Pol. Ind. les Tàpies

This Technical Data Sheet supersedes previous versions.



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