

IMPERMAX COLD POLYUREA SF

RAYSTON
products



100% solids cold-applied polyurea waterproofing membrane

DESCRIPTION

Two component easily cold-applied polyurea for thick waterproofing coating. Solventless. This product, upon polymerization, gives an elastic, seamless coating, fully bonded to the substrate. The membrane is waterproof and able to absorb substrate movement. The liquid resin is non-flammable, easy to transport and store.

APPLICATION

It can be applied on different substrates using a suitable primer (concrete, fibrous cement, brick, ceramic tiles, bituminous products, steel, zinc, aluminium surfaces):

- Roofs, balconies, terraces, bathrooms, kitchens, stairs, stands...

PROPERTIES

- Crack bridging ability
- Elastic, seamless membrane
- Thick layer (up to 2 kg/m²) applications possible in one coat.

TECHNICAL DATA

INFORMATION ON THE PRODUCT BEFORE APPLICATION

| | Component A | Component B |
|--------------------------|--|------------------------------|
| Chemical description | Polyisocyanate prepolymer | Polyamine mixture |
| Physical state | Liquid | Liquid |
| Packaging | Metal container 25 kg | Metal container 0.7 kg |
| Non-volatile content (%) | 100% | 100% |
| Flash point | >100°C | >100°C |
| Colour | Red | Clear yellow |
| Density | 1.3 g/cm ³ (20°C) | 1.2 g/cm ³ (20°C) |
| Viscosity | 5000-1000 mPa.s (20°C) approximate Brookfield | 460 mPa.s (20°C) |
| A/B mixing ratio | A=100, B=2.8 by weight A=100, B=3 by volume | |
| Colour | Red. Other colours available on request | |
| Pot life | Temperature (°C) | Pot life (min) |
| | 5 | 180 |
| | 23 | 60 |
| | 35 | 30 |
| Storage | Keep between 10° y 30°C (recommended). | |
| Use before | 6 months when kept in its sealed container | |

INFORMATION ON THE FINAL PRODUCT

| | | |
|-----------------------|---|----------------|
| Final state | Solid elastomeric membrane | |
| Colour | Standard colour is Red. Other colours available under request. Note: Colour is unstable under sunlight. This discolouration takes place also in the treated membrane (gray turns to green). This change does not impair the membrane mechanical properties | |
| Hardness (shore) | 70 A (ISO 868) | |
| Mechanical properties | Elongation (EN-ISO 527-3): 230 % Tensile strength (EN-ISO 527-3): 2.2 MPa | |
| Adhesion strength | Surface | Adhesion (MPa) |
| | Fibrous cement (EP primer) | 2 |
| UV resistance | Good resistance to UV-induced degradation. Aromatic polyureas undergo change of colour under sunlight. This change does not affect its mechanical properties. Additional UV protection can be achieved by application of an Impertrans or Colodur topcoat altogether with a Colour Paste. | |

SUPPORT REQUIREMENTS

In order to achieve a good penetration and bonding, support must be:

1. Flat and levelled
2. Compact and cohesive (pull off test must show a minimum resistance of 1,4 N/mm²).
3. Even and regular surface
4. Free from cracks and fissures. If any, they must be previously repaired.
5. Clean and dry, free of dust, loose particles, oils, organic residues or laitance

Support temperature must be between 10°C and 40°C. At higher temperatures, additional measures to be advised by the manufacturer must be taken. Support moisture must be less than 4%

RECOMMENDED ENVIRONMENTAL CONDITIONS

Air temperature should be 30°C. Relative air humidity should be less than 85%.

SUPPORT PREPARATION

Concrete substrates must be prepared mechanically using high pressure sanding or abrasion, in order to remove laitance and obtain an open pore. Substrates must be primed and levelled until a regular surface is obtained. Sharp irregularities are eliminated using an abrading disc machine.

Eliminate all dust and loose particles from the substrate by brushing or vacuum cleaning.

Recommended primers are Epoxy Primer 100, Humidity Primer or Porosity Sealer.

When used for membrane repairing, a good adhesion must be ensured by sanding at least 3 cm away from the repaired spot and cleaning with Rayston Solvent. Apply PU Primer (100 g/m²) afterwards. The area is then ready to be repaired.

MIXING

Stir and homogenise separately both components using suitable mixing equipment.

Pour gently Component B into the Component A and mix with a low speed stirring before use. Wait some minutes before application and use the mixture normally.

Addition of Component B has an effect on the viscosity and solids content of Component A. Please take this into account when calculating the amount and thickness of product if a final coat of 1,5-2 mm minimum is to be obtained. After mixing use entirely the AB mixture.

APPLICATION GUIDELINES

Apply with roller. Use a spiked roller afterwards to prevent bubble formation.

When used as a repairing kit for polyurea membranes, reinforcement with Geomax or Rayston Fiber 150 is recommended. Once cured, a gentle sanding before application of an aliphatic topcoat improves membrane appearance.

CURING TIME

Curing time for mixtures 1 mm thick, approximate:

| Conditions | Dry to touch |
|--------------|--------------|
| 23°C, 23% rh | 45 min |
| 23°C, 33% rh | 45 min |
| 11°C, 50% rh | 120 min |

RE-APPLICATION

Usually, needed thickness can be obtained in one single coat. If necessary, a second coat can be applied immediately afterwards. In any case, do not wait more than 2 hours for a second coat. If spraying over a previously applied epoxy primer, ensure the primer is completely cures (ca 8 hours).



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14/09/2023

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QUESTIONS AND ANSWERS

| Question | Answer |
|------------------------------------|---|
| What if a different ratio is used? | Less Component B than needed makes curing time longer, but no damage is expected. Using more components B than needed does not reduce drying time, and will strongly damage final membrane properties. |
| What happens in case of rain? | Early rain-resistant, skin development takes quickly. Use of the Impermax Cold Polyurea SF can, therefore, be highly recommended in case of risk of rain. |

TOOL CLEANING

Use Rayston solvent for general cleaning.

SAFETY

Component A contains isocyanates. Component B contains organic amines. Always follow the safety instructions in the Material Safety Data Sheet. As a general rule, a good ventilation and/or respiratory protection is needed (combined organic vapour filters+particles) along with protective clothing. This product must be used only for the applications here described. This product is intended for industrial and professional use. It is not suitable for DIY-type applications.

ENVIRONMENTAL PRECAUTIONS

Empty containers must be handled with the same precautions as if they were full. Treat empty containers as hazardous waste and transfer them to an authorized waste manager. If the containers still have some material left, do not mix with other product with no knowledge of potentially dangerous reactions.

OTHER INFORMATION

The information contained in this DATA SHEET, as well as our advice, both written as verbal or provided through testing, are based on our experience, and they do not constitute any product guarantee for the installer, who must consider them as simple information.

We recommend to study deeply all information provided before proceeding to the use or application of any of our products, and strongly advise to conduct tests "on-site" in order to determine their convenience for a specific project.

Our recommendations do not exempt of the obligation of installers to deeply study the right application method for these systems before use, as well as to conduct as many preliminary tests as possible should any doubt arise. The application, use and processing of our products are beyond our control, and therefore under the exclusive responsibility of the installer. In consequence, the installer will be the only responsible of any damage derived from the partial or total in-observation of our indications, and in general, of the inappropriate use or application of these materials.

This data sheet supersedes previous versions.



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