# **PAVISTONE EPOXY UV**

# Non yellowing epoxy binder

### **DESCRIPTION AND APPLICATIONS**



2-component, clear epoxy resin, suitable for use as an aggregate binder. Designed for use as a binder for pavement applications that gives draining floors, with no yellowing over time.



BENE-FITS Use before

Final state

Solid density

properties

UV resistance

Hardness (shore) Mechanical

Colour

Easy to mix and apply, with an excellent support and stone wetting ability. Suitable for small repairs or smoothing finishes, mixed with fine grain size sand.



### **TECHNICAL DATA**

	Component A	Component B
Chemical description	Epoxy resin	Polyamine mixture
Physical state	Liquid	Liquid

INFORMATION ON THE PRODUCT BEFORE APPLICATION

 Packaging
 Metal container 10 kg 3.33 kg
 Metal container 5 kg 1.66 kg

 Non-volatile content (%)
 98%
 98%

 Flash point
 >120°C
 >100°C

Flash point	>120°C	>100°C	
Colour	Colourless	Slightly yellow	
Density	Temn (°C) Density	Temp Density	

Temp (°C)	Density	Temp	Density
	(g/cm³)	(°C)	(g/cm³)
23	1.12	23	1.10

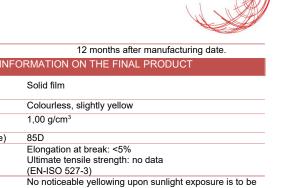
Viscosity					
approximate Brookfield	Temp (°C)	Viscosity (mPa.s)		Temp (°C)	Viscosity (mPa.s)
	25	100-200		25	7600
VOC	Almos	st 0		Almo	ost 0
A/B mixing ratio	A=100, B=54.4 by weight A=89, B=49 by volume				
Mixture properties	Density: 1,1 g/cm³ at 23°C Viscosity: 530 mPa.s at 23°C Colour: slightly yellow				
Pot life	Tempera	ture (°C)	Po	t life(10	0g,min)
approximate	2	0		40	

Storage Keep between 10°C and 30°C, in a dry place



## KRYPTON CHEMICAL SL

C/ Martí i Franquès, 12 - Pol. Ind. les Tàpies 43890 - l'Hospitalet de l'Infant - Spain Tel: +34 977 822 245 - Fax: +34 977 823 977 www.kryptonchemical.com - rayston@kryptonchemical.com



 expected

 Chemical resistance
 Surface contact (24 hours, room temperatur, 5=ok, 0= not recommended)

Chemical	Result
White Spirit	5
Coffee	5
Isopropyl alcohol	5
Methoxypropyl ac-	5
etate	
Petrol/gasoline	5
Xylene	5
Sodium hydroxide	5
(saturate)	
Ethanol	4
Bleach	5
Trichloroisocyanuric	5
acid	
Formaline	5
Lubricant oil	5
Hydrogen peroxide	4
Acetic acid (10%)	2
Sulphuric Acid (30%)	1
Skydrol	5
Ammonia (3%)	5
Diesel	5

# SUPPORT REQUIREMENTS

In order to achieve a good degree of penetration and bonding, support must be:

- 1.Flat and leveled ( Product is self-leveling)
- 2. Coct and cohesive (pull off test must show a minimum resistance of 1,4 N/  $\,$  mm<sup>2</sup>).
- 3. Even and regular surface
- 4. Free from cracks and fissures. If any, they must be previously repaired.
- 5. Clean and dry, free of dust, loose particles, oils, organic residues or laitance

## **TEMPERATURE AND AMBIENTAL CONDITIONS**

Optimal temperature range for application is 10°C- 30°C.

These temperatures must be constant throughout drying process. Application should be done with plenty of air/ventilation.

#### **SUPPORT PREPARATION**

Concrete surfaces must be previously prepared by sandblasting or any other suitable means. Remove all dust and loose material before priming. Cut suitable joints along the concrete slab, depending on the total surface to be covered.

### **MIXING**

Stir and homogeneize thoroughly component A and B using a low-speed stirrer. The mixture turns to a homogenous clear liquid. Do not mix more material than the amount usable within the pot life window.

# APPLICATION

To ensure good aggregate binding, the resin amount will depend on several points:

- Grain size
- Dust content in the mineral aggregates
- Degree of absorption of the mineral aggregates.

Depending on these points, the required amount of resin will range from 3% to 10% of the mineral aggregates, by weight.

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Apply using a suitable spreader.

It is advisable to apply a final sealing topcoat made with the same (diluted) resin or Colodur. It is important to prevent excess of sealing product since it will be readily absorbed and will give foamed and discoloured spots.

#### **CURING TIME**

For a 500 g/m2 thick application.

Conditions	Dry to touch (h)
35°C, 25% rh	2
23°C, 50% rh	8
23°C, 5% rh	9
7°C, 60% rh	>20
-15°C	uncured

#### **TOOL CLEANING**

Cleaning of tools contaminated with both components must be done with Solvent Rayston.

#### **SAFETY**

Impermax Aqua 2k contains isocyanates. Always follow the instructions provided in the material safety data sheet and take the precaution described there. As a general rule, suitable ventilation must be ensured and any skin contact avoided. This product is intended to be used only for the uses and in the way here described. This product is to be used only by industrial or professional users. It is not suitable for DIY-type uses.

#### **ENVIRONMENTAL PRECAUTIONS**

Empty containers must be handled taking the same precautions as if they were full. Containers must be considered as hazardous waste, to be transferred to an authorized waste manager. If there is some residual product in the containers, component A and B can be mixed, always according to the A/B ratio, and allowed to cure. Do not mix volumes bigger than 5 litres in order to prevent dangerous reactions.

### **OTHER INFORMATION**

The information contained in this DATA SHEET, as well as our advice, both written as verbal or provided through testing, are based on our experience, and they do not constitute any product guarantee for the installer, who must consider them as simple information.

We recommend to study deeply all information provided before proceeding to the use or application of any of our products, and strongly advise to conduct tests "on-site" in order to determine their convenience for a specific project. Our recommendations do not exempt of the obligation of installers to deeply study the right application method for these systems before use, as well as to conduct as many preliminary tests as possible should any doubt arise. The application, use and processing of our products are beyond our control, and therefore under the exclusive responsibility of the installer. In consequence, the installer will be the only responsible of any damage derived from the partial or

total in-observation of our indications, and in general, of the inappropriate use or

application of these materials.

This data sheet supersedes previous versions.

KRYPTON & Q

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