

IMPERTOP SPRAY

RAYSTON
products



Hybrid polyurethane-polyurea coating for surface protection

DESCRIPTION

Impertop Spray is a hybrid polyurethane-polyurea system, composed of aspartic acid derivatives, which brings a moderate and adjusted reactivity, in contrast to usual polyfunctional amine based polyurea system. The high reactivity of traditional polyurea causes an extremely short gelling time and insufficient self-levelling properties. This affected to the final surface appearance.

Impertop Spray offers the desired properties form industrial marine or construction applications along with a longer curing time. Additional benefits are a good curing time even at low temperatures, good adhesion properties and high corrosion resistance, which are important factors for a time and cost-saving process.

- Hard and resistant coating is achieved in only one coat.
- Two component, spraying machine applied.
- Aliphatic polyurethane. Non yellowing
- Good colour and gloss retention
- Nonflammable. No solvents
- Short and convenient curing time, even at low temperatures.
- Anticorrosive properties
- Good weathering resistance.
- Thick layer possible in a single application
- Ideal for new construction and refurbishment.

TECHNICAL DATA

INFORMATION ON THE PRODUCT BEFORE APPLICATION

	Component A	Component B																				
Chemical description	Aspartic acid derivative polyamine and polyol	Aliphatic polyisocya- nate																				
Physical state	Liquid	Liquid																				
Packaging	Metal container 186 kg / 24.3 kg	Metal container 192 kg / 25 kg																				
Non-volatile content (%)	97%	100%																				
Flash point	>100°C	230°C																				
Colour	light yellow	Colourless																				
Density																						
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VOC content	1,5 g/L, 1%	0																				
VOC class	A _j	A _j																				
A/B mixing ratio at recommended application temperature	A=100, B=100 by volume																					
Mixture properties	Fast polymerization (see pot life data)																					
Mixture colour	Component A is pigmented prior to application by addition of Pigment Spray for Impertop Spray, delivered separately. Note: spraying of unpigmented Impertop Spray gives a translucent, non-transparent material.																					
Pot life	Gelling time A+B mixture (20 g) 4 minutes at 25°C 2 minutes at 60°C																					
Storage	Keep at temperatures between 10° and 30°C.																					
Use before	12 months after manufacture date.																					

INFORMATION ON THE FINAL PRODUCT

Final state	Solid membrane
Colour	Depends on the chosen pigmentation
Hardness (shore)	50D

Mechanical properties	Maximum elongation: 40%
	Tensile strength: 12
Solid density	1,15 g/cm3

SUPPORT REQUIREMENTS

In order to achieve a good penetration and bonding, support must be:

1. Flat and leveled (product is self-leveling)
2. Coct and cohesive (pull off test must show a minimum resistance of 1,4 N/mm2).
3. Even and regular surface
4. Free from cracks and fissures. If any, they must be previously repaired.
5. Clean and dry, free of dust, loose particles, oils, organic residues or laitance.

AMBIENTAL CONDITIONS

Support temperature must be between 10°C and 40°C. If higher, specific measures must be taken. Moisture support should be below 4%. Air temperature should be between 10°C and 30°C. Air humidity must be between 40% and 80%

MIXING

Stir and homogenize both components using suitable stirring equipment. Add Pigment Spray to the A component as directed and stir before charging into the A-hood of the spraying machine. Charge B component into the other hood. Recirculate both components until application temperature is achieved.

APPLICATION

Impertop Spray can only be applied using a 2-component- hot applied spraying equipment. Recommended temperatures are:

Component A: 25°C
Component B: 50-60°C

Approximate pressure 100 bar.
During application it is advisable to check regularly layer thickness and curing rate.
Apply Impertop Spray at 500 -1000 g/m2.

Wind speeds in excess of 25 km/h may result in excessive loss of exotherm and interfere with the mixing efficiency of the spray gun affecting polyurea surface texture, cure, and physical properties and will cause overspray issues.

Contact Krypton Chemical for more technical details regarding equipment and operating conditions.

CURING TIME

Impertop Spray hardens after a few minutes. However, curing rate drops at lower temperature and lower humidity content. The following data give a rough guide.

Shore D hardness evolution (1 mm, 25°C, 50%hr).

Time	Hardness
2 h	20
24 h	50

RE-APPLICATION

Under most conditions, required thickness is achieved in a single application. If a recoating is needed, it is strongly recommended to do it immediately afterwards. The longer the time gap between layers, the more likely interlayer adhesion difficulties can appear

RETURN TO SERVICE

At normal conditions (25°C, 50% hr), membrane is light traffic resistant after one hour. For more demanding uses, waiting time will be slightly longer.

CLEANING



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Solvent use for machine component cleaning is discouraged. A cleaning plasticizer fluid is suitable. Component B must be completely removed from all air-exposed parts and replaced with cleaning fluid. Consult Krypton Chemical for advice on cleaning fluids.

SAFETY

Component B contains isocyanates. Always follow the safety instructions in the Material Safety Data Sheet. As a general rule, a good ventilation and/or respiratory protection is needed (combined organic vapor filters+particles A2P2) along with protective clothing. This product must be used only for the applications here described. This product is intended for industrial and professional use. It is not suitable for DIY-type applications.

ENVIRONMENTAL PRECAUTIONS

Empty containers must be handled with the same precautions as if they were full. Treat empty containers as hazardous waste, and transfer them to an authorized waste manager. If the containers still have some material left, do not mix with other product with no knowledge of potential dangerous reactions. Component A and B may be mixed on a 1/1 ratio in order to get an inert material, but never do it in volumes larger than 5 litres in order to prevent a dangerous heat evolution.

OTHER INFORMATION

The information contained in this DATA SHEET, as well as our advice, both written as verbal or provided through testing, are based on our experience, and they do not constitute any product guarantee for the installer, who must consider them as simple information.

We recommend to study deeply all information provided before proceeding to the use or application of any of our products, and strongly advise to conduct tests "on-site" in order to determine their convenience for a specific project.

Our recommendations do not exempt of the obligation of installers to deeply study the right application method for these systems before use, as well as to conduct as many preliminary tests as possible should any doubt arise. The application, use and processing of our products are beyond our control, and therefore under the exclusive responsibility of the installer. In consequence, the installer will be the only responsible of any damage derived from the partial or total in-observation of our indications, and in general, of the inappropriate use or application of these materials.

This data sheet supersedes previous versions.



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