# **EP AQUACOAT VARNISH**



# Two-component water-based epoxy varnish for floors

# **DESCRIPTION**

Transparent anti-dust and protective coating for concrete floors and walls in all types of interior areas. Waterproof to liquid water but permeable to steam, a characteristic that allows the support to perspire to eliminate possible accumulations of water and blisters. It consists of a two-component pre-dosed kit.

#### **APPLICATION**

Easy to apply varnish that can be applied on lightly moistened surfaces or with some residual moisture.

- Industrial premises
- Poorly ventilated areas
- Parkings
- Warehouses

### **CERTIFICATIONS**



Fire resistance classification according to EN13501-1: 2007 (Aitex. Cert. Núm 2016AN2375)

## **TECHNICAL DATA**

PRODUCT INFORMATION BEFORE APPLICATION					
	Compo	nent A	Component B		
Chemical identity	Water-based polyamine hardener		Modified epoxy resin		
Physical state	Liquid		Liquid		
Presentation		Container		Metal container	
	12	0		4 kg	
	6 kg		2 kg		
Solid content	26%		1009	100%	
Flash point	> 120°C		> 120	> 120°C	
Colour	Light yellow		Slightly y	ellow	
Density	Temperature	Density	Temperat	Density	
	(°C)	(g/cm³)	ure	(g/cm³)	
	2. 3	1.03	(°C)		
			25	1.14	
	Temperatu	Viscosity	Temperat	Viscosity	
Viscosity	re (°C)	(mPa.s)	ure (°C)	(mPa.s)	
Brookfield Approximate	35 25	1800 2400	35 25	60 170	
Values	15	4200	15	375	
	5	11000	5	710	
VOC	7g / L, 0.7% 7 g / L, 0.7%				
Mixing ratio	A = 100, B = 33 by weight A = 100, B = 30 in volume				
Mix characteristics	Density: 1.02 g/cm³ at 23°C				
	Viscosity: 4700 mPa.s at 23°C Solids content: 44%				
		Temperature Potlife			
Potlife					
Potlife	Tempera (°C)		Potlife (100 g, minute	s)	

	20	90
	35	60
Storage and expira-	Store between 10° and	30°C. Frost sensitive prod-
tion	uct. Under certain storage conditions, component B can crystallize. If this occurs, it can be reverted to the original state by heating to 70-80°C and completely homogenizing.  Expiration: 12 months from manufacture	

F	FINAL PRODUCT INFORMATION		
Final state	Solid ı	membrane	
Colour	Transparent,	light yellow tone.	
Hardness (Shore) (ISO 868)		66D	
Density of the solid	1,2	2 g/cm <sup>3</sup>	
Mechanical properties		elongation: 4% raction: 27 MPa	
UV resistance		s slighty ellowing with sun ex of mechanical properties.	
Use temperature	Stable	e up to 80°	
Anti-slip properties	With dusting of aggregates (0.4-0.9 mm) at 1 kg/m³: complies with class 3 according to UNE EN 12633-2003. No aggregates, class 1.		
Adhesion to	Ourface	A discrete (AAD-)	
various substrates	Surface Concrete	Adhesion (MPa) 4.0	
Fire resistance classification EN13501-1: 2007	Bfl s1		

# CHEMICAL RESISTANCE

Continuous contact (3 days, 80°C). The less weight gain, the greater resistance

Substance	% weight gain
Water	5
Methoxypropylacetate	40
Isopropyl alcohol	15
Xylene	25
Gasoil	5
Bleach	10
Acetic acid (10%)	40

Superficial contact (24 h, room temperature, 5 = ok, 0 = not recommended)

Substance	Outcome
Water	5
Motor oil	5
Vinegar	5
Peroxide	1
Sulfuric acid (10%)	2
Sulfuric acid (30%)	1
Isopropyl alcohol	3
Xylene	2
Gasoil	5
Ammonia (3%)	4
Methoxypropylacetate	0
Acetic acid (10%)	0
Bleach	2
Sodium hydroxide (40 g / L)	4
Skydrol	5

# SUPPORT REQUIREMENTS

To obtain good penetration and adhesion, the support must always have the following characteristics:



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# RAYSTON

# Two-component water-based epoxy varnish for floors

- 1. Level
- 2. Cohesive / coct with a minimum resistance of 1.5 N/mm<sup>2</sup> (pull off test)
- 3. Regular and fine appearance
- 4. Free of fissures and cracks. If there are, they must be pre-treated
- 5. Healthy, clean, dry, free of dustorremnants of loose materials or particles, superficial slurries and free of fats, oils and mosses

#### **SUPPORT PREPARATION**

Concrete substrates must be prepared mechanically using an abrasive blastors carifying to lift the surface and achieve an open pore. Sharp irregularities are removed with a polisher. Remove all dust and loose material from the surface with a brush, broom and / or vacuum cleaner.

# ENVIRONMENTAL CONDITIONS OF HUMIDITY AND TEMPERA-

It must be applied on supports whose temperature is at least 3°C above the dew point. The air temperature must be between 5°C and 40°C. Relative humidity must be less than 80%. Optimum temperature range: 10°C-30°C. These conditions should remain constant during drying. Lower temperature conditions and higher humidity lead to slow, poor curing with traces of white veil. It is recommended to ensure good ventilation during application.

### **MIXING OR HOMOGENIZATION**

Shake and homogenize the two components with a low speeds tirrer. The product turns into a homogeneous milky liquid. Mixonly the amounts that can be applied within the pot life period.

# **APPLICATION**

Apply with a brush, roller or airless spray.

### **CONSUMPTION**

Consider a minimum consumption of 150 g/m<sup>2</sup>.

# **DRYING TIME**

250 g/m<sup>2</sup> application

Terms	Dry to touch (h)
35°C.25% hr	4
35°C, 60% hr	5
20°C, 10% hr	24
20°C, 40% hr	24
20°C, 90% hr	24 (veiled)
3°C, 60% hr	> 30 (veiled)

### **REAPPLICATION**

A second application can be made from the moment the firstisdry to the touch, and in the following 24 hours. Caution: prolonged contact with water if the product is not fully cured can cause white spots.

#### **TOOL CLEANING**

Clean with water, before hardening.

### **SECURITY**

The epoxy components in component A have sensitization potential and those in component B are corrosive. Always follow the instructions on the safety sheet of this product and take the protection measures described there in. In general, adequate protection of the skin and eyes is mandatory. The product should be used only for its intended uses and in the prescribed manner.

This product should only be used for industrial and professional uses. Not suitable for DIY use.

### **ENVIRONMENTAL CONDITIONS**

Empty containers sould be handled with the same precautions as I fthey were full. Consider packaging as waste to be treated through an authorized waste manager. If the containers contain remains, do not mix themwithotherproductswithoutpreviouslyrulingoutpossibledangerousreactions. The residues of component A and B can be mixed in order to convert them into an inert solid material but never in a volume greater than 5 liters at the same time to avoid dangerous heat generation.

### **ADDITIONAL INFORMATION**

The information contained in this data sheet, as well as our advice, both written and provided orally or through tests, are given in good faith based on our experience and the results obtained through tests carried out by independent laboratories, and without serving as guarantee for the applicator, who should take them as merely indicative references and with strictly informative evalue.

We recommend studying this information in depth before proceeding to the use and application of any of these products, although It is especially convenient to carry out tests "in situ" to determine the suitability of a treatment in place, with the purpose and conditions concrete that occur in each case.

Our recommendations do not exempt from the obligation that the applicator has to know in depth, the correct method of application of these systems before proceeding to their use, as well as to carry out as many preliminary tests as appropriate if there is doubt as to their suitability for any work, installation or repair, taking into account the specific circumstances in which the product will be used. The application, use and processing of our products are beyond our control and, therefore, under the sole responsibility of the installer. Consequently, the applicator will be solely and exclusively responsible for the damages derived from total or partial non-observance of the use and installation manual and, in general, from the inappropriate use or application of these products.

This data sheet cancels previous versions.



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