# **POROSITY SEALER FLEX 100**

# RAYSTON

# Polyurethane one-component solvent free

### **DESCRIPTION**

One Flexible, solvent free primer for bituminous surfaces for a further application of water proofing systems with polyurethane resins or polyurea. It reticulates in contact with environmental humidity, creating a flexible coating.

### **TECHNICAL DATA**

INFORMATION ON TH	E PRODUCT BEFO	RE APPLICAT	TION
Chemical description	100% solids single-component aromatic		
	polyurethane		
Physical state	Liquid		
Packaging	Metal containers,		
	20 kg		
Non-volatile content (%)	100%		
Flash point	>120°C		
Available colour	Light yellow		
Density	1,05 g/cm3 (20°C)		
Viscosity	Approximate values		
approximate Brookfield	Temp (°C)	Viscosity (mPa.s)	
	5	20000	
	15	7000	
	25	3000	
	35	1000	

Pot life	3 h (1 kg, 20°C, 50% rh)		
	5 h (1kg, 5°C, 60% rh)		
Storage	Keep at a a temperature below 35°C, away from		
	moisture		
Use before	Product may be used up to 12 months after		
	manufacture in its sealed original container.		

INFORMATION ON THE FINAL PRODUCT			
Final state	Solid elastomeric membrane		
Colour	Yellowish		
Hardness (shore)	87A		
Density of film	1,05 g/cm3		
Mechanical properties	Elongation: 190% Stress (mPa): 6.1mPa		
Tear strength	6,1 N/mm.		
UV resistance	A colour change is expected due to its aromatic polyurethane composition. This discolouration does not affect its mechanical properties.		
Thermal resistance	Stable up to 80°C		

## SUPPORT REQUIREMENTS

In order to achieve a good bonding, support must be:

- 1.Flat
- 2. Even and regular surface
- 3. Free from cracks and fissures. If any, they must be previously repaired.
- 4. Clean and dry, free of dust, loose particles, oils, organic residues or laitance.

### **RECOMMENDED AMBIENTAL CONDITIONS**

Support temperature should be between 10°C and 30°C. At higher temperatures, specific precautionary measures must be taken. Please follow manufacturer advice.

Air temperature must be between 10°C and 30°C. Support moisture should be less than 4% and less than 85% in the air.

High temperature and moisture conditions can lead to bubbling/foaming

### **APPLICATION GUIDELINES**

Support must be cleaned and residues (dust, mould, etc) removed. Apply by brush or spatula

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# **CURING TIME**

Curing time is dependent on the environmental conditions. Curing rate increases with temperature and humidity rises. The following table gives a rough estimation of the curing time under diverse conditions for a 1 mm coat.

Temperature (°C)	RH (%)	Dry to touch (h)
20	50	6
20	70	3
20	15	40
5	60	20
5	85	7

### **TOOL CLEANING**

Liquid Porosity Sealer Flex 100 can be cleaned with Rayston Solvent. Once hardened, it cannot be dissolved.

### **SAFETY**

Porosity Sealer Flex 100 contains isocyanates. Always follow the instructions provided in the material safety data sheet and take the precautions described there. As a general rule, a suiable ventilation must be ensured and all contact with skin prevented.. This product is intended to be used only for the uses and in the way here described. This product is to be used only by industrial or professional users. It is not suitable for DIY-type uses.

### **ENVIRONMENTAL PRECAUTIONS**

Empty containers must be handled taking the same precautions as if they were full. Containers must be considered as hazardous waste, to be transerred to an authorized waste manager. If there is some residual product in the containers, do not mix it with other substances without checking for possible dangerous reactions

### **OTHER INFORMATION**

The information contained in this DATA SHEET, as well as our advice, both written as verbal or provided through testing, are based on our experience, and they do not constitute any product guarantee for the installer, who must consider them as simple information.

We recommend to study deeply all information provided before proceeding to the use or application of any of our products, and strongly advise to conduct tests "on-site" in order to determine their convenience for a specific project.

Our recommendations do not exempt of the obligation of installers to deeply study the right application method for these systems before use, as well as to conduct as many preliminary tests as possible should any doubt arise. The application, use and processing of our products are beyond our control, and therefore under the exclusive responsibility of the installer. In consequence, the installer will be the only responsible of any damage derived from the partial or total in-observation of our indications, and in general, of the inappropriate use or application of these materials.

This data sheet supersedes previous versions.



C/ Martí i Franquès, 12 - Pol. Ind. les Tàpies 43890-l'Hospitalet de l'Infant. Spain Tel: +34 977 822 245 - Fax: +34 977 823 977 www.kryptonchemical.com – rayston@kryptonchemical.com

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