



2-component, low yellowing high performance epoxy resin for binder applications

MIXING

Stir and homogenise thoroughly component A and B using a low-speed stirrer. The mixture turns to a homogenous clear liquid. Do not mix more material than the amount usable within the pot life window.

APPLICATION

To ensure good aggregate binding, the resin amount will depend on several points:

- Grain size
- Dust content in the mineral aggregates
- Degree of absorption of the mineral aggregates.

Depending on these points, the required amount of resin will range from 3% to 10% of the mineral aggregates, by weight.

CURING TIME

For a 500 g/m² thick application.

Conditions	Dry to touch (h)
35°C, 25%hr	2
23°C, 50% hr	8
23°C, 5% hr	9
7°C, 60°C	>20
-15°C	uncured

REAPPLICATION

A second application may be done when the first one is dry to touch, and always within the first 24 hours.

TOOL CLEANING

Cleaning of tools contaminated with both components must be done with Solvent Rayston.

SAFETY

Epoxy components are potentially sensitizing. Component B is corrosive. Always follow instruction provided in the Material Safety Data Sheet. As a general rule, suitable skin and eye protection must be worn. This product is intended to be used only for the uses and in the way here described. This product is to be used only by industrial or professional users. It is not suitable for DIY-type uses.

ENVIRONMENTAL PRECAUTIONS

Empty containers must be handled with the same precautions as if they were full. Treat empty containers as hazardous waste, and transfer them to an authorized waste manager. If the container still has some material left, do not mix with other product before considering the risk of potential dangerous reactions. Never mix in volumes larger than 5 litres in order to prevent a dangerous heat evolution.

OTHER INFORMATION

The information contained in this DATA SHEET, as well as our advice, both written as verbal or provided through testing, are based on our experience, and they do not constitute any product guarantee for the installer, who must consider them as simple information.

We recommend to study deeply all information provided before proceeding to the use or application of any of our products, and strongly advise to conduct tests "on-site" in order to determine their convenience for a specific project.

Our recommendations do not exempt of the obligation of installers to deeply study the right application method for these systems before use, as well as to conduct as many preliminary tests as possible should any doubt arise. The application, use and processing of our products are beyond our control, and therefore under the exclusive responsibility of the installer. In consequence, the installer will be the only responsible of any damage derived from the partial or total in-observation of our indications, and in general, of the inappropriate use or application of these materials.

This data sheet supersedes previous versions.