# **IMPERMAX SF**



### 100% solids polyurethane waterproofing membrane

#### **DESCRIPTION**

One component solventless waterproofing coating. Upon polymerization, forms an elastomeric seamless polyurethane coating, fully bonded to the substrate. Material not classified as hazardous for transportation-Non flammable.

#### **APPLICATION**

It can be applied on different substrates using a suitable primer (concrete, fibrous cement, brick, ceramic tiles, bituminous products, steel, zinc, aluminium surfaces)

- Roofs, balconies, terraces
- Bathrooms, kitchens.
- Stairs, stands.

#### **PROPERTIES**

- Crack bridging ability
- Elastic membrane.

#### **TECHNICAL DATA**

INFORMATION ON THE PRODUCT BEFORE APPLICATION		
Chemical description	Polyisocyanate prepolymer	
Physical state	Liquid	
Packaging	Metal container	
	25 kg	
	6kg	
	1kg	
Non-volatile content	100%	
(%)		
Flash point	>100°C	
Density	1.3 g/cm3 (20°C)	
Viscosity		
approximate Brookfield	Temp Viscosity (°C) (mPa.s)	
	20 5000-10000	
Colour	Red. Other colours available on request	
Pot life	2h	
Storage	Keep between 10° y 30°C (recommended).	

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INFORMATION ON THE FINAL PRODUCT		
Final state	Solid elastomeric membrane	
Colour	Standard colour is Red. Other colours available under request.	
Hardness (shore)	63A (ISO 868)	
Mechanical properties	Elongation (EN-ISO 527-3): 375 % Tensile strength(EN-ISO 527-3): 1.8 MPa	

#### Adhesion strength

Use before

Adhesion (MPa)
>1,5

12 months after manufacture (Note: 9 months if component A is black pigmented), provided it is

kept in its sealed container

#### UV resistance

Good resistance to UV-induced degradation.

Aromatic polyurethenes undergo change of colour under sunlight. This change does not affect its mechanical properties.

#### **SUPPORT REQUIREMENTS**

In order to achieve a good penetration and bonding, support must be:

- 1.Flat and levelled
- 2. Compact and cohesive (pull off test must show a minimum resistance of 1,5 N/mm2).
- 3. Even and regular surface
- 4. Free from cracks and fissures. If any, they must be previously repaired.
- 5. Clean and dry, free of dust, loose particles, oils, organic residues or laitance

#### RECOMMENDED ENVIRONMENTAL CONDITIONS

Substrate temperature should be between  $0^{\circ}\text{C}$  and  $30^{\circ}\text{C}$ . If higher than  $45^{\circ}\text{C}$  will reduce working time and cause bubbling and surface defects.

Air temperature should be between 10°C and 30°C. Higher temperatures reduce working time and cause bubbles and surface defects.

High humidity can cause an important decrease of working time and bubble formation under the coating surface.

#### **SUPPORT PREPARATION**

It is required to treat the critical spots by application of a reinforcement (e.g fiberglass, geotextile)

#### MIXING

Stir and homogenise gently to prevent air pick-up. Wait a few minutes before application.

#### **APPLICATION GUIDELINES**

Apply with roller, spreader. If two coats are applied, it is advisable to use different colours. Usually, each coat is 1 kg/m2.

It is recommended to consume entirely each container. If not, the residues may harden superficially.

#### **CURING TIME**

Curing time for mixtures 1 mm thick, approximate:

Conditions	Dry to touch
23°C, 23% rh	4-5h

#### **TOOL CLEANING**

Use Rayston solvent for general cleaning.

#### SAFETY

Always follow the safety instructions in the Material Safety Data Sheet. As a general rule, a good ventilation is needed) along with protective clothing. This product must be used only for the applications here described. This product is intended for industrial and professional use. It is not suitable for DIY-type applications.

#### **ENVIRONMENTAL PRECAUTIONS**

Empty containers must be handled with the same precautions as if they were full. Treat empty containers as hazardous waste, and transfer them to an authorized waste manager. If the containers still have some material left, do not mix with other product with no knowledge of potential dangerous reactions.

#### **OTHER INFORMATION**

The information contained in this DATA SHEET, as well as our advice, both written as verbal or provided through testing, are based on our experience, and they do not constitute any product guarantee for the installer, who must consider them as simple information.

consider them as simple information. We recommend to study deeply all information provided before proceeding to the use or application of any of our products, and strongly advise to conduct tests "on-site" in order to determine their convenience for a specific project.

Our recommendations do not exempt of the obligation of installers to deeply study the right application method for these systems before use, as well as to conduct as many preliminary tests as possible should any doubt arise. The



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application, use and processing of our products are beyond our control, and therefore under the exclusive responsibility of the installer. In consequence, the installer will be the only responsible of any damage derived from the partial or

total in-observation of our indications, and in general, of the inappropriate use or application of these materials.

This data sheet supersedes previous versions.



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